



Typical Chemistry Percentages by Grade

		Carbon	Manganese	Phosphorus, Max	Sulfur, Max	Silicon	Aluminum
1020	HF Seamless	0.18 - 0.23	0.30 - 0.60	0.040	0.050		
1020	CD Seamless	0.18 - 0.23	0.30 - 0.60	0.040	0.050		
1020	Welded SRA	0.17 - 0.23	0.30 - 0.60	0.035	0.035		
1026	HF Seamless	0.22 - 0.28	0.60 - 0.90	0.040	0.050		
1026	CD Seamless	0.22 - 0.28	0.60 - 0.90	0.040	0.050		
1026	Welded SRA	0.22 - .028	0.60 - 0.90	0.035	0.035		
ST52.3	Welded SRA	0.12 - 0.18	1.20 - 1.60	0.025	0.010	0.15 - 0.35	0.02 min
4140/42	HF Seamless	0.38 - 0.45	0.75 - 1.00	0.040	0.040	0.15 - 0.35	

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